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PATENT
Docket No. 20015/10024

**IN THE UNITED STATES PATENT
AND TRADEMARK OFFICE**

Applicant(s): GREEN et al.

Serial No.: 10/780,413

Filed: February 17, 2004

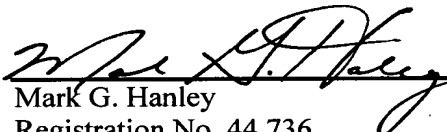
For: "Methods and Apparatus for
Controlling Flare in Roll-Forming
Processes"

Group Art Unit: 3725

Examiner: Daniel C. Crane

) I hereby certify that this paper is
) being deposited with the United
) States Postal Service with
) sufficient postage as first class
) mail in an envelope addressed to:
) Mail Stop Amendment,
) Commissioner for Patents, P.O.
) Box 1450, Alexandria, VA 22313-
) 1450 on this date:

) **November 4, 2005**

) 
) Mark G. Hanley
) Registration No. 44,736
) Attorney for Applicant(s)

**AMENDMENT TRANSMITTAL WITH
PETITION FOR EXTENSION OF TIME**

Mail Stop Amendment
Commissioner for Patents
P.O. Box 1450
Alexandria, Virginia 22313-1450

Sir:

Transmitted herewith is a response to the Office action pending in the above
application.

11/09/2005 DENMANU1 00000030 10780413

01 FC:2252

225.00 OP

1. Small Entity Status

- ☐ Verified statement(s) claiming small entity status is(are) attached.
- ☒ Small entity status has been established and is still effective.
- ☐ Has not been established.

2. Extension of Time

- ☒ This is a petition for an extension of time under 37 CFR 1.136 for the total number of months checked below:

EXTENSION (Months)	FEE FOR LARGE ENTITY		FEE FOR SMALL ENTITY	
One Month		\$120.00		\$60.00
Two Months		\$450.00	X	\$225.00
Three Months		\$1020.00		\$510.00
Four Months		\$1,590.00		\$795.00
Fifth Month		\$2,160.00		\$1,080.00

If an additional Extension of Time is required, please consider this a petition therefor.

Extension Fee: \$225.00

- ☐ An extension for month(s) has already been secured and the fee paid therefor of \$ is deducted from the total fee due for the total months of extension now requested.

Deduction: \$0.00

Extension Fee Due With This Request \$225.00

3. Fee for Claims

- ☒ The fee for additional claims [(37 CFR 1.16(b)-(d))] has been calculated as shown below:

					SMALL ENTITY		OTHER THAN A SMALL ENTITY	
	Claims Remaining After Amendment	Highest No. Previously Paid For		Present Extra	Rate	Additional Fee	Rate	Additional Fee
TOTAL	56	MINUS	56	= 0	x25=	\$0	x50=	\$
INDEP.	15	MINUS	5	= 10	x100=	\$1000	x200=	\$
First Presentation of Multiple Dependent Claim					+180=	\$	+360=	\$
TOTAL ADDITIONAL FEE					\$		OR	\$

4. Method of Payment of Fees

- ☒ Attached is a check in the amount of: \$1405.00
- ☐ Charge Deposit Account No. 50-2455 in the amount of: \$ _____

A copy of this Transmittal is enclosed.

5. Deposit Account and Refund Authorization

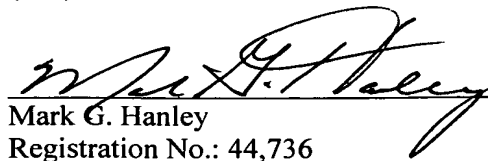
The Commissioner is hereby authorized to charge any deficiency in the amount enclosed or any additional fees which may be required during the pendency of this application under 37 CFR 1.16 or 1.17 to Deposit Account No. 50-2455. A copy of this Transmittal is enclosed.

Please refund any overpayment to Hanley, Flight & Zimmerman, LLC at the address below.

Respectfully submitted,

HANLEY, FLIGHT & ZIMMERMAN, LLC
USPTO Customer Number 34431
20 North Wacker Drive
Suite 4220
Chicago, Illinois 60606
(312) 580-1020

By:


Mark G. Hanley
Registration No.: 44,736

November 4, 2005